Q-373R1

SVE BULLETIN

SPECIAL VEHICLE ENGINEERING – FORD PRO BODY BUILDERS ADVISORY SERVICE

Website: https://www.fordpro.com/en-us/upfit/publications/

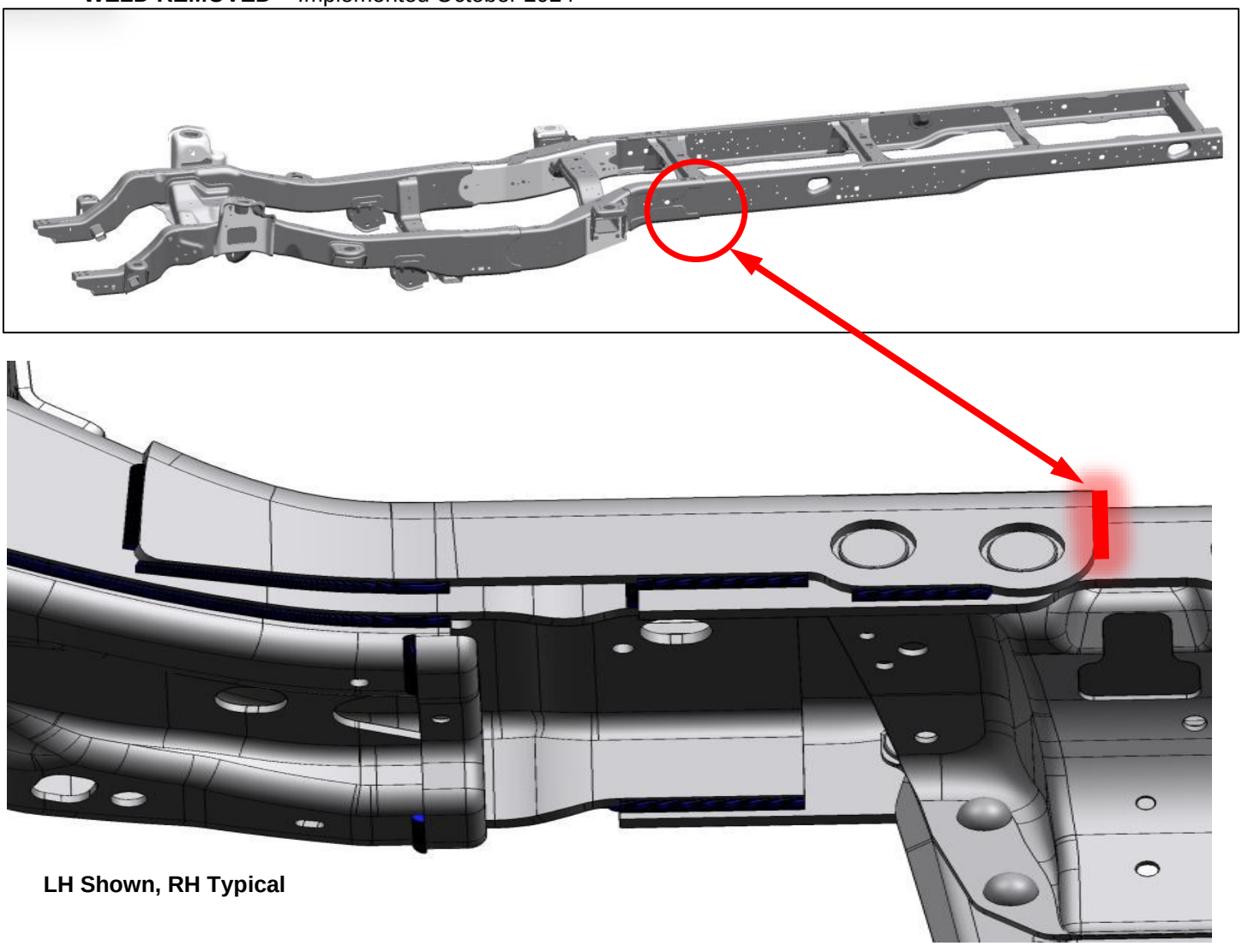
2025 & 2026MY SUPER DUTY CHASSIS CAB FRAME RAIL CHANGES

REVISION	UPDATE	REVISION DATE
Q-373	INITIAL RELEASE	25MAY2025
Q-373 R1	REVISED MODEL(S) AFFECTED TO SPECIFY F450, F550 AND F600 ONLY	24JUN2025

MODEL(S) AFFECTED:
2025 and 2026MY SUPER DUTY F450/F550/F600 CHASSIS CAB

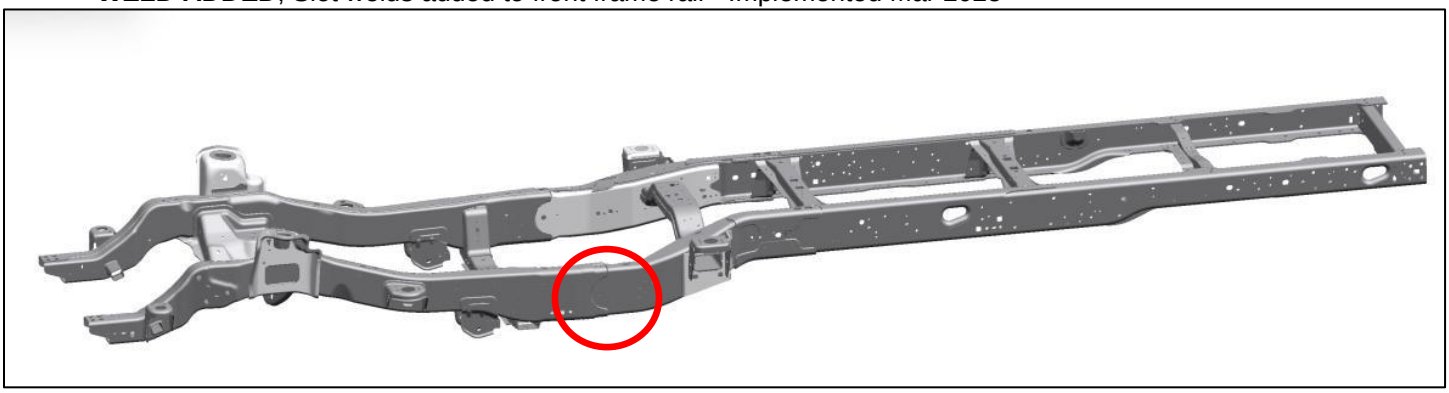
ISSUE / DESCRIPTION:
Awareness and a summary of minor frame rail changes for Super Duty Chassis Cab

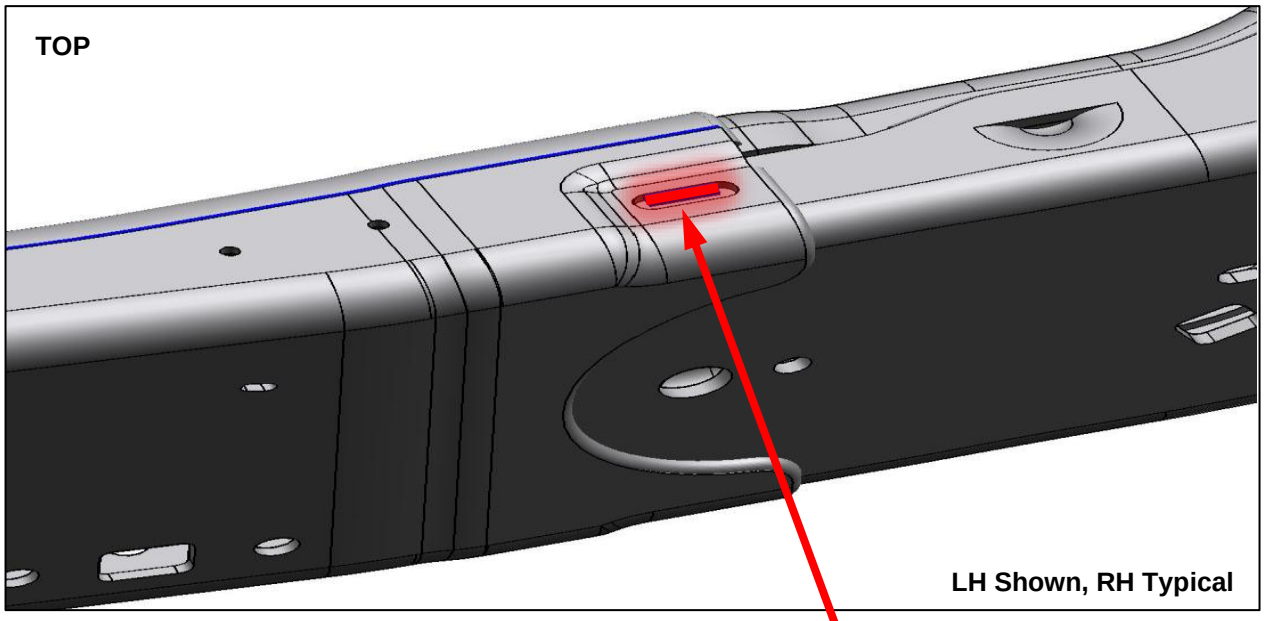
- **WELD REMOVED** – Implemented October 2024

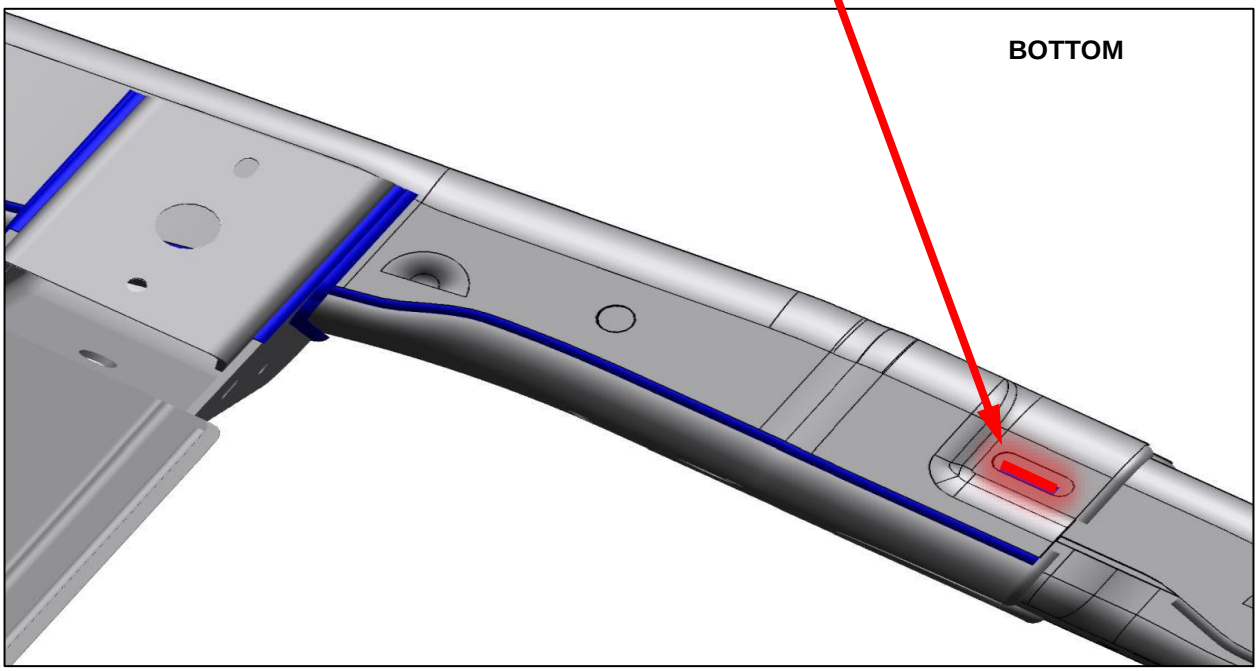


LH Shown, RH Typical

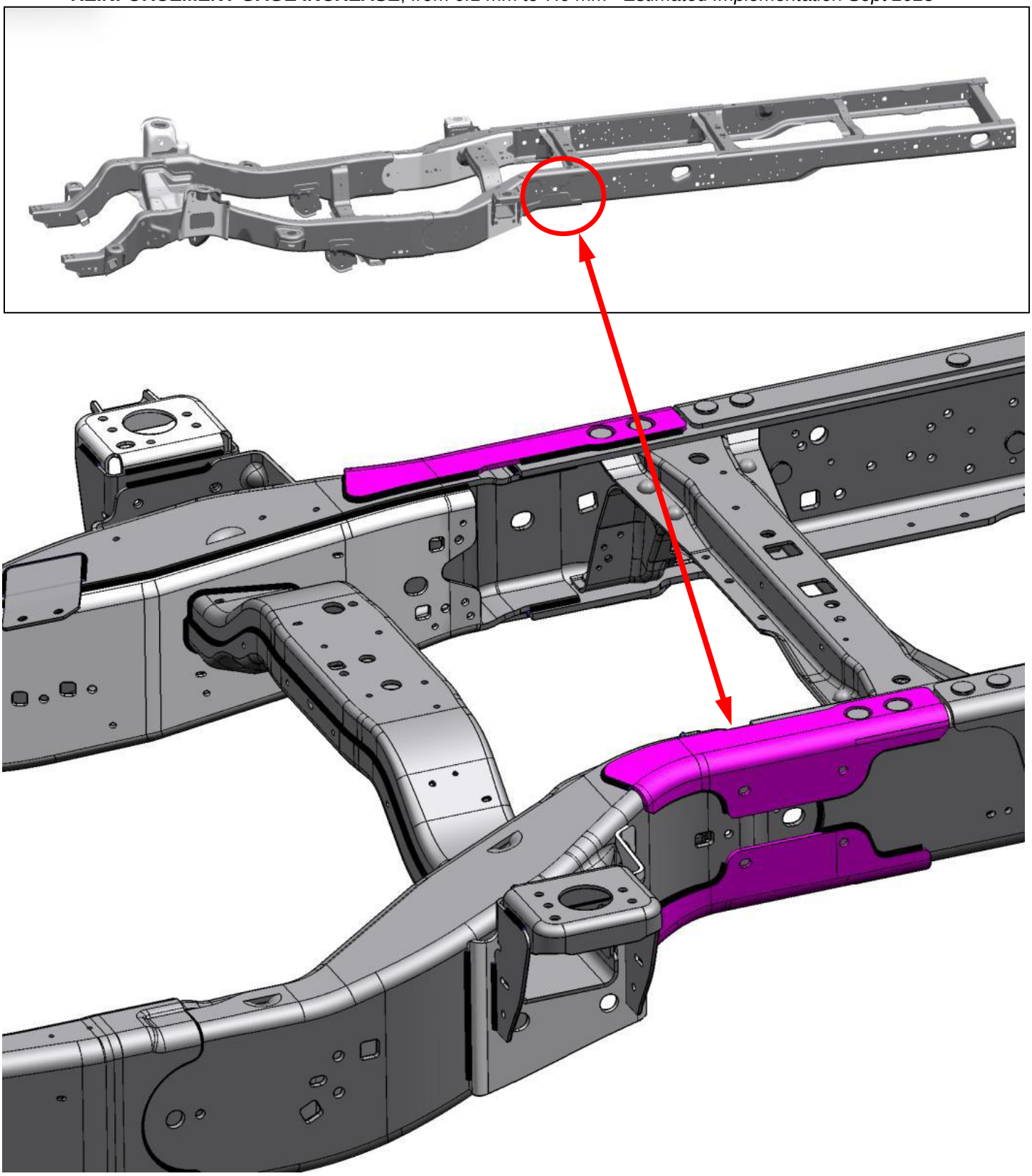
- **WELD ADDED**, Slot welds added to front frame rail - Implemented Mar 2025







- **REINFORCEMENT GAGE INCREASE**, from 6.1 mm to 7.6 mm - *Estimated Implementation Sept 2025*



Refer to the Body Builder Layout Book for additional guidelines and recommendations. If you have any questions, please contact the Ford Body Builders Advisory Service as shown in the header of this bulletin.